

GROUP 42Aa

BODY

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SPECIFICATION(S)

ADHESIVES

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ITEM	SPECIFIED ADHESIVE
Liftgate window glass	3 M™ AAD part No. 8609 super fast urethane and 3 M™ AAD part No. 8608 super fast urethane primer or equivalent
Quarter window glass	
Windshield	

ITEM	SPECIFIED ADHESIVE TAPE
Quarter window glass	Adhesive tape: Double-sided tape [8 mm (0.32 in) width, 25 mm (0.98 in) length and 1.2 mm (0.047 in) thickness]
Windshield molding	Adhesive tape: Double-sided tape [6.5 mm (0.25 in) width, 100 mm (3.93 in) length and 0.4 mm (0.015 in) thickness]

HOOD

HOOD DIAGNOSIS

INTRODUCTION TO HOOD DIAGNOSIS

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Wind noise at the hood may be caused by improper hood adjustment.

HOOD DIAGNOSTIC TROUBLESHOOTING STRATEGY

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Use these steps to plan your diagnostic strategy. If you follow them carefully, you will be sure that you have exhausted most of the possible ways to find a hood fault.

1. Gather information from the customer.
2. Verify that the condition described by the customer exists.
3. Find the malfunction by following the Symptom Chart.
4. Verify malfunction is eliminated.

SYMPTOM CHART

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SYMPTOM	INSPECTION PROCEDURE	REFERENCE PAGE
Difficult locking and unlocking	1	P.42Aa-3
Uneven body clearance	2	P.42Aa-3
Uneven height	3	P.42Aa-3

SYMPTOM PROCEDURES

INSPECTION PROCEDURE 1: Difficult Locking and Unlocking

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DIAGNOSIS

NO: Adjust the hood latch (Refer to P. 42Aa-4). Then go to Step 4.

STEP 1. Check that the release cable is routed correctly.

STEP 3. Check for proper lubrication of release cable.

Q:Is the release cable routed correctly?

YES: Go to Step 2.

NO: Re-route the release cable. Then go to Step 4.

Q:Is the release cable properly lubricated?

YES: Go to Step 4.

NO: Lubricate, then go to Step 4.

STEP 2. Check the engagement of the hood latch and hood striker.

STEP 4. Retest the system.

Q:Are the hood latch and hood striker engaged correctly?

YES: Go to Step 3.

Q:Does the hood lock operate easily?

YES: The procedure is complete.

NO: Return to Step 1.

INSPECTION PROCEDURE 2: Uneven Body Clearance

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DIAGNOSIS

STEP 2. Retest the system.

STEP 1. Check the clearance around the hood.

Q:Is the clearance around the hood even?

YES: Go to Step 2.

NO: Adjust the hood (Refer to P. 42Aa-4). Then go to Step 2.

Q:Are the clearances between body panels even?

YES: The procedure is complete.

NO: Return to Step 1.

INSPECTION PROCEDURE 3: Uneven Height

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DIAGNOSIS

STEP 2. Retest the system.

STEP 1. Check the hood damper height.

Q:Is the hood damper height proper?

YES: Go to Step 2.

NO: Adjust the hood damper (Refer to P. 42Aa-5). Then go to Step 2.

Q:Are the hood and body height even?

YES: The procedure is complete.

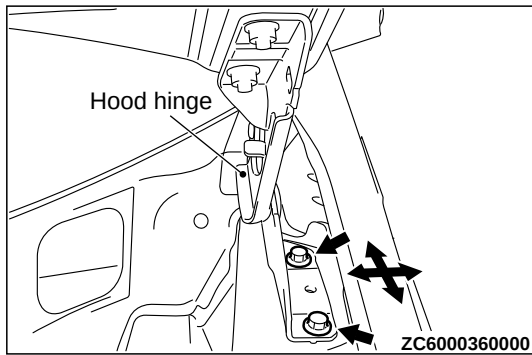
NO: Return to Step 1.

ON-VEHICLE SERVICE

ADJUSTMENT OF CLEARANCE AROUND HOOD

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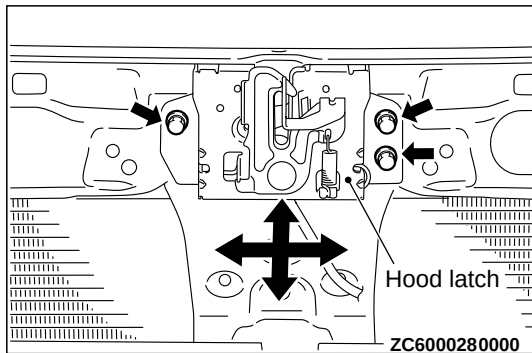
1. Remove the front deck garnish (Refer to GROUP 51B, Windshield Wiper P.51B-49).
2. Loosen the hood hinge mounting bolts but do not remove them. Move the hood hinge back/forth and left/right to align the hood level.
3. After the adjustment, tighten the hood hinge mounting bolts to 23 ± 6 N·m (17 ± 5 ft-lb).
4. Install the front deck garnish (Refer to GROUP 51B, Windshield Wiper P.51B-49).



ADJUSTMENT OF HOOD LEVEL AND HOOD STRIKER ENGAGEMENT

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1. Remove the headlight support upper panel cover (Refer to GROUP 51A, Radiator Grille P.51A-7).
2. Loosen the hood latch mounting bolts but do not remove them. Move the hood latch up/down and left/right to align the hood level and adjust the hood striker engagement.
3. After the adjustment, tighten the hood latch mounting bolts to 9.0 ± 1.0 N·m (80 ± 9 in-lb).
4. Install the headlight support upper panel cover. (Refer to GROUP 51A, Radiator Grille P.51A-7.)

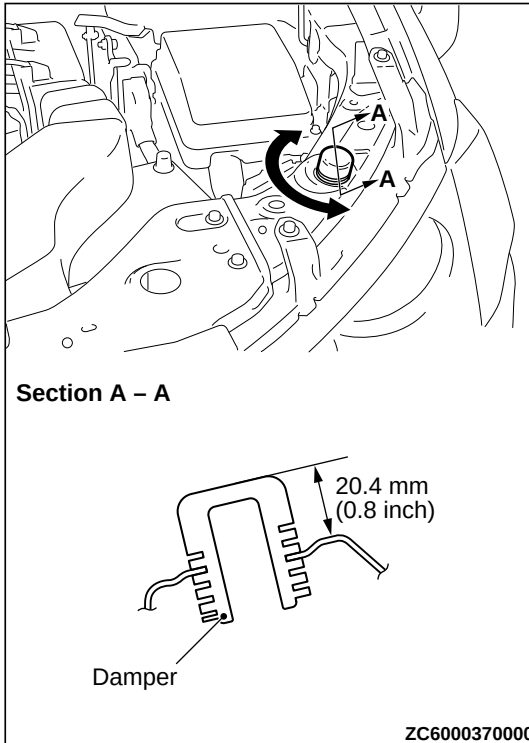


ADJUSTMENT OF HOOD HEIGHT

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Turn the damper to the dimension shown in the figure to adjust the hood height. If the hood height is still not even, turn the damper again until the height is even. The damper height is altered by roughly 4 mm (0.16 inch) when the damper is rotated one full turn.

NOTE: If a rattling noise is heard due to the vibration of the hood when the vehicle is being driven, adjust the damper height until the damper is seated on the hood.

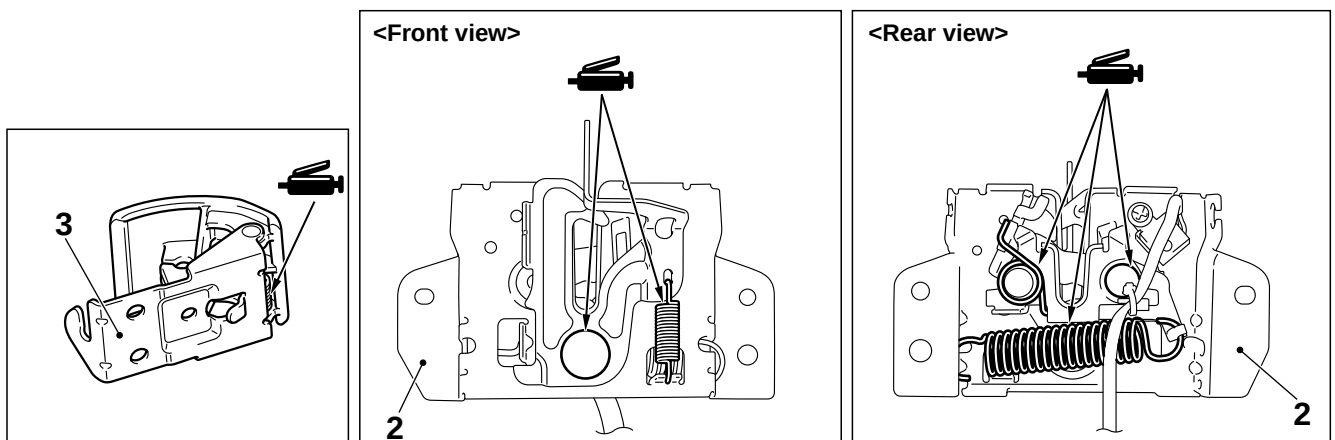


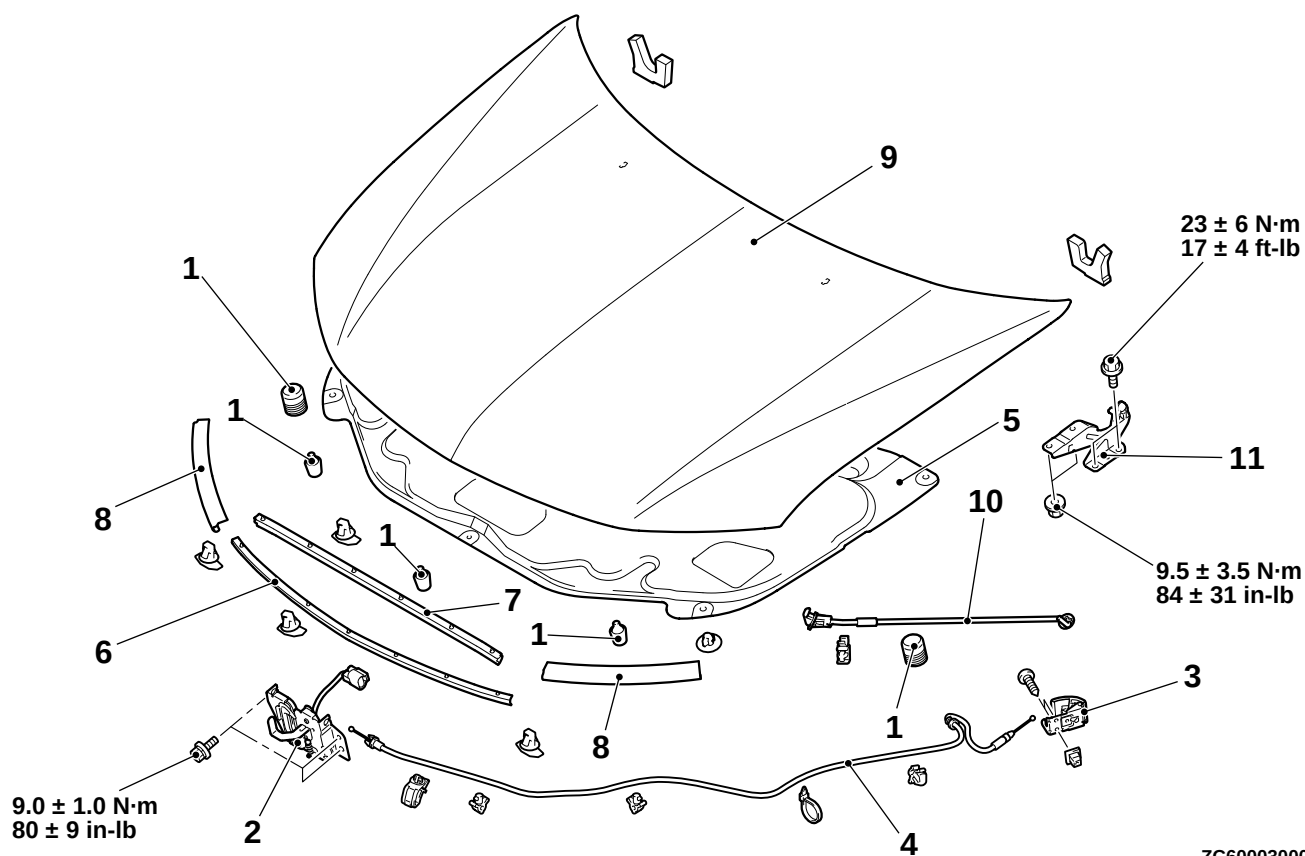
REMOVAL AND INSTALLATION

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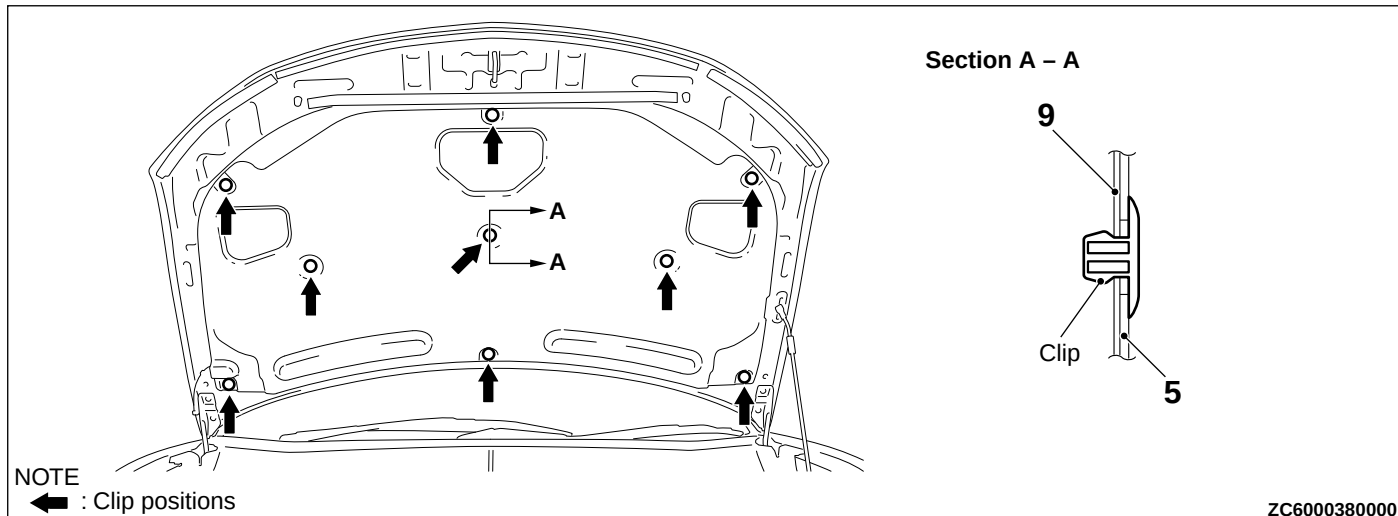
Post-installation operation

- Adjustment of clearance around hood (Refer to P.42Aa-4).
- Adjustment of the hood level and hood striker engagement (Refer to P.42Aa-4).
- Adjustment of hood height (Refer to P.42Aa-5).





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Damper removal

1. Damper

Removal steps for hood latch and hood lock release cable

- Headlight support upper panel cover (Refer to GROUP 51A, Radiator Grille P. 51A-7.)
2. Hood latch
 3. Hood lock release handle

Removal steps for hood latch and hood lock release cable

- Front splash shield (Refer to P. 42Aa-9.)
 - Front bumper assembly (Refer to GROUP 51A, Front Bumper P. 51A-3.)
 - Headlight assembly (Refer to GROUP 54Ac, Headlight P.54Ac-171.)
4. Hood lock release cable

Hood removal steps

5. Hood insulator
6. Hood weatherstrip
7. Hood weatherstrip front
8. Hood weatherstrip side
- Washer hose, washer nozzle (Refer to GROUP 51B, Windshield Washer P. 51B-55.)

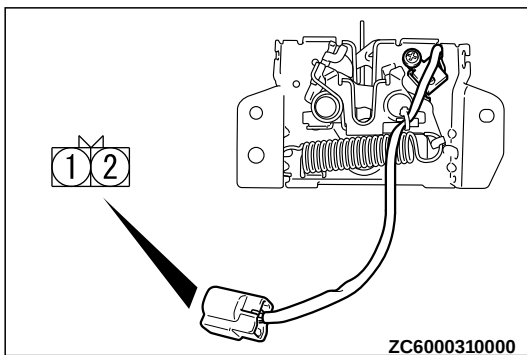
Hood removal steps

9. Hood
10. Hood support rod
- Front deck garnish (Refer to GROUP 51A, Windshield wiper P.51B-49.)
11. Hood hinge
-

INSPECTION

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HOOD LATCH SWITCH CONTINUITY CHECK



Switch position	Terminal number	Normal value
Unlock (ON)	1 - 2	Continuity exists (2 Ω or less)
Lock (OFF)	1 - 2	Open circuit

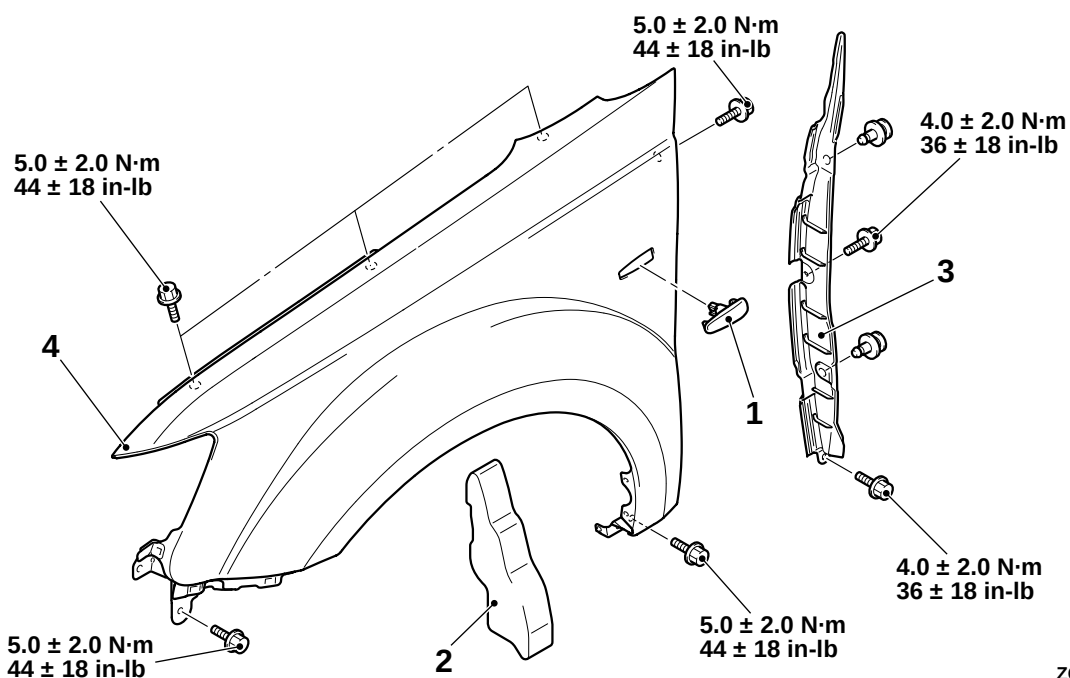
FENDER

REMOVAL AND INSTALLATION

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Pre-removal and post-installation operation

- Splash shield front removal and installation (Refer to P.42Aa-9).
- Front bumper side bracket removal and installation (Refer to GROUP 51A, Front Bumper Assembly P.51A-3).
- Headlight assembly removal and installation (Refer to GROUP 54Ac, Headlight P.54Ac-171).
- Front deck garnish removal and installation (Refer to GROUP 51B, Windshield Wiper P.51B-49).
- Side air dam removal and installation (Refer to GROUP 51A, Side Air Dams P.51A-15).



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Removal steps

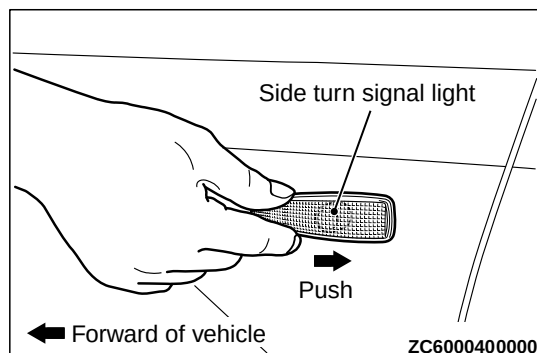
- <<A>> >>A<<
1. Side turn signal light
 2. Pad
 - Front door assembly (Refer to P. 42Ab-95.)

Removal steps

3. Fender protector rear
4. Fender

REMOVAL SERVICE POINT**<<A>> SIDE TURN SIGNAL LIGHT REMOVAL**

Push the side turn-signal light toward the vehicle rear to bend the hook, and then remove by disengaging the tab from the fender panel.

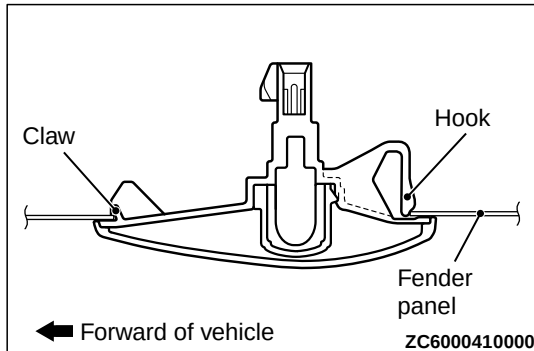


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INSTALLATION SERVICE POINT

>>A<< SIDE TURN SIGNAL LIGHT INSTALLATION

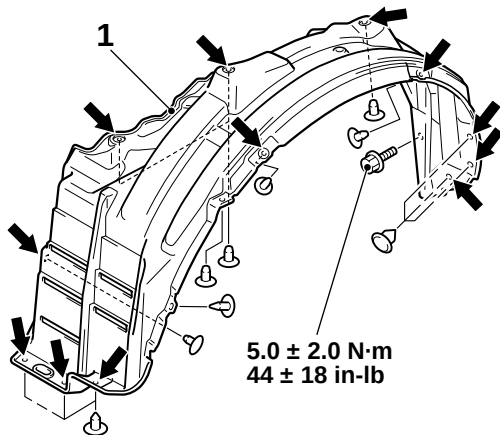
Engage the claw to the fender panel to install the side turn signal light.



SPLASH SHIELD

REMOVAL AND INSTALLATION

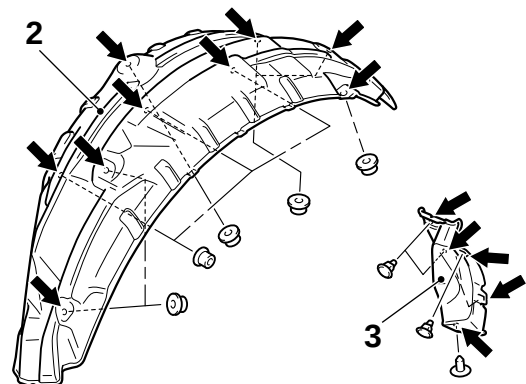
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Note
← : Clip position

Removal

1. Splash shield front
2. Splash shield (body side)



Removal

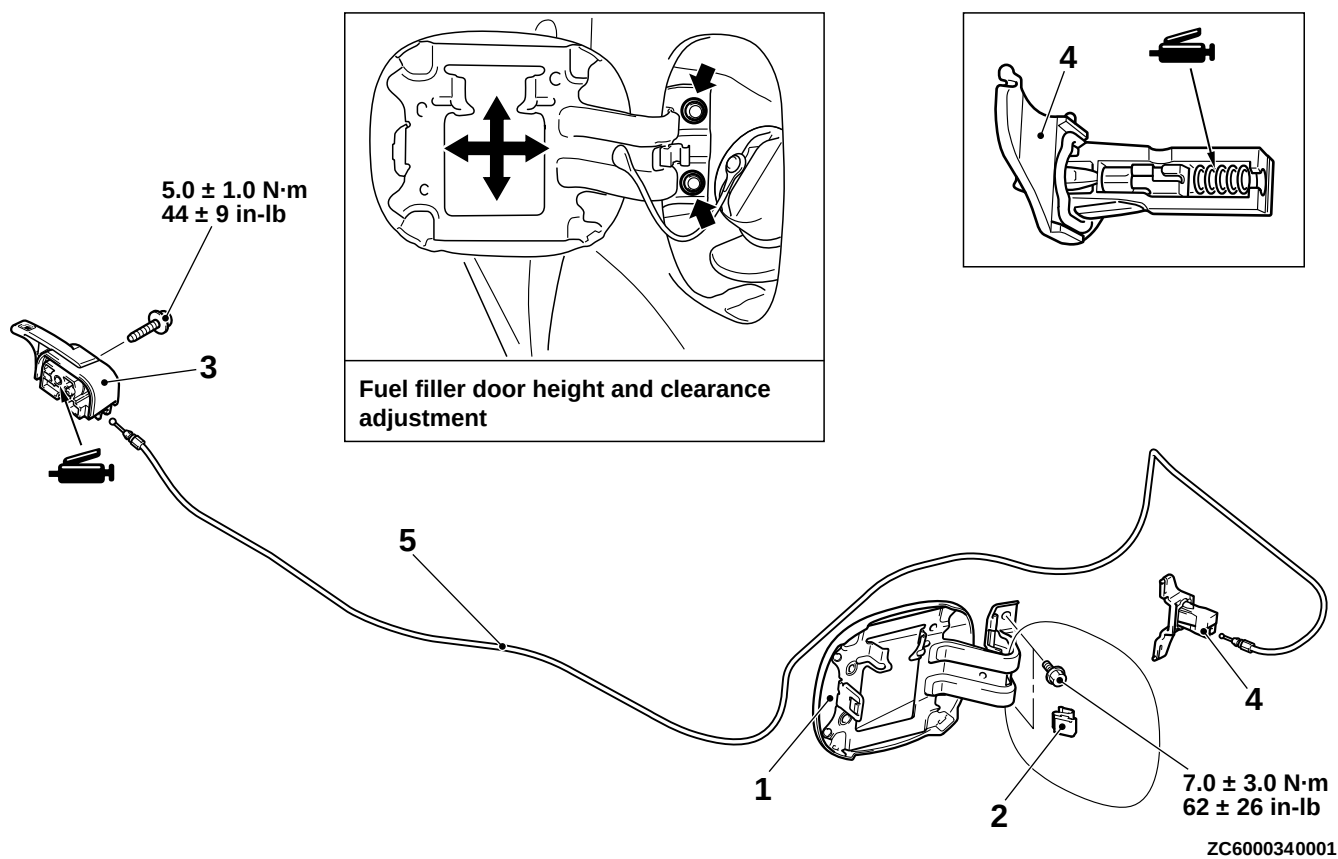
3. Splash shield (rear bumper side)

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FUEL FILLER DOOR

REMOVAL AND INSTALLATION

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Removal steps

1. Fuel filler door
2. Fuel filler door damper spring
3. Fuel filler door lock release handle
4. Front scuff plate, rear scuff plate, and center pillar trim lower, quarter trim

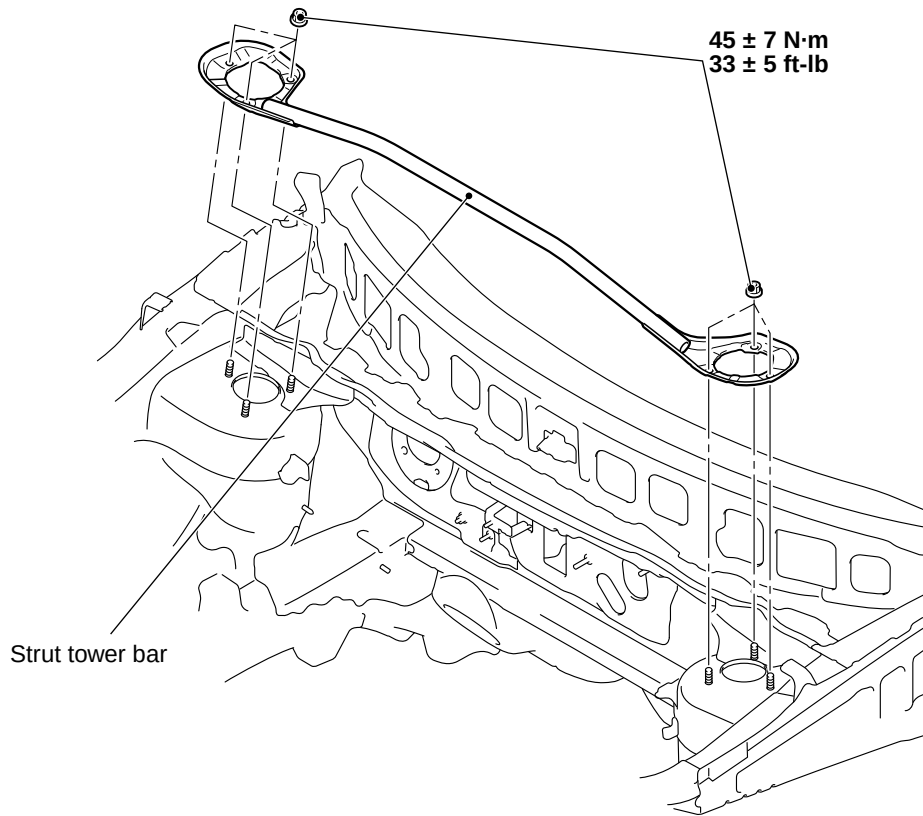
Removal steps

- lower (Refer to GROUP 52A, Interior Trim P.52A-10.)
- Rear seat assembly (Refer to GROUP 52A, Rear Seat Assembly P. 52A-21.)
4. Fuel filler door hook
5. Fuel filler door lock release cable

STRUT TOWER BAR

REMOVAL AND INSTALLATION

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WINDOW GLASS

GENERAL

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The windshield, quarter window glass and liftgate window glass are attached by an urethane-base adhesive to the window frame. This adhesive provides improved glass holding and sealing, and also gives body openings a greater structural strength.

ITEMS

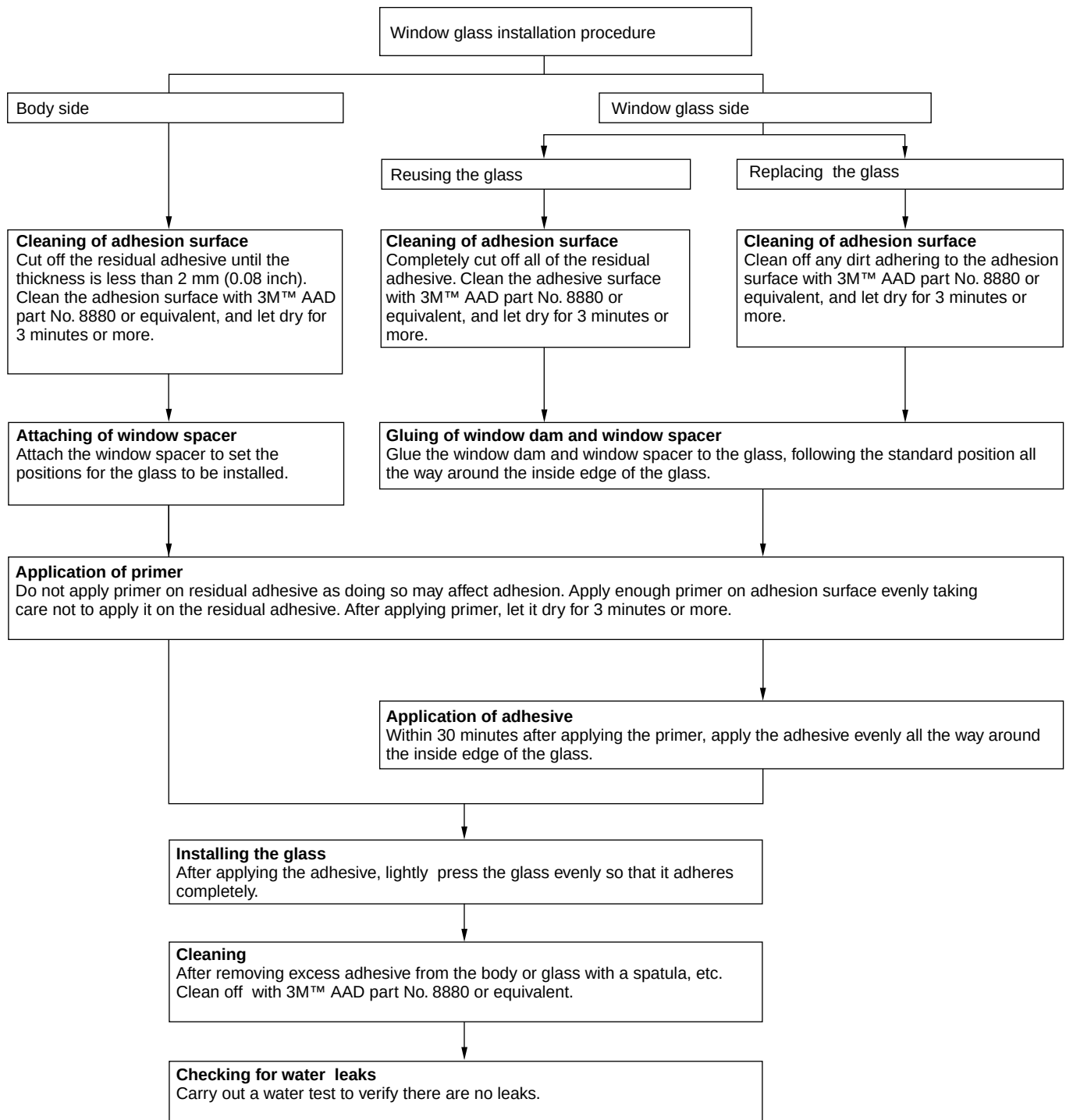
ITEM	APPLICATION	QUANTITY
Wire (diameter × length)	For cutting adhesive	Five pieces of wire 0.6 mm × 1 m (0.02 in × 3.3 ft)
Glass adhesive knife	For cutting adhesive	One
Sealant gun	For adhesive application	One
Wiping shop towels	-	As required
Sealer	For prevention of water and wind leaks after adhesive application	As required

ITEM	APPLICATION	QUANTITY
3M™ AAD Part No. 8906 or equivalent	For cleaning	As required
Glass holder MB990480	For securing of window glass	Two

WINDOW GLASS INSTALLATION

 CAUTION

Do not apply primer on the adhesion surface, as adhesion may be reduced.



WINDOW GLASS DIAGNOSIS

INTRODUCTION TO WINDOW GLASS DIAGNOSIS

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If water emerges from the following points, there is a problem in the seal or body flange.

- Windshield
- Quarter window glass
- Liftgate window glass

WINDOW GLASS DIAGNOSTIC TROUBLESHOOTING STRATEGY

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Use these steps to plan your diagnostic strategy. If you follow them carefully, you will be sure that you have exhausted most of the possible ways to find a window glass fault.

1. Gather information from the customer.
2. Verify that the condition described by the customer exists.
3. Find the malfunction by following the Symptom Chart.
4. Verify malfunction is eliminated.

WINDOW GLASS DIAGNOSTIC TROUBLE SYMPTOM CHART

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SYMPTOM	INSPECTION PROCEDURE	REFERENCE PAGE
Water leak through windshield	1	P.42Aa-14
Water leak through quarter window glass		
Water leak through liftgate window glass		

WINDOW GLASS SYMPTOM PROCEDURES

INSPECTION PROCEDURE 1: Water Leak Through Windshield/Water Leak Through Quarter Window Glass/Water Leak Though Liftgate Window Glass

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DIAGNOSIS

STEP 1. Check if the seal is faulty.

Q:Is the seal faulty?
YES: Repair the seal, then go to Step 3.
NO: Go to Step 2.

STEP 2. Check if the body flange is deformed.

Q:Is the body flange deformed?
YES: Replace the body flange, then go to Step 3.
NO: Go to Step 3.

STEP 3. Retest the system.

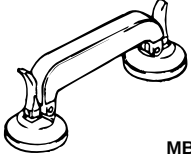
YES: Return to Step 1.

NO: This diagnosis complete.

Q:Is any water leaking?

SPECIAL TOOL

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TOOL	TOOL NUMBER AND NAME	SUPERSESSION	APPLICATION
 MB990480	MB990480 Glass holder	General service tool	Removal and installation of window glass

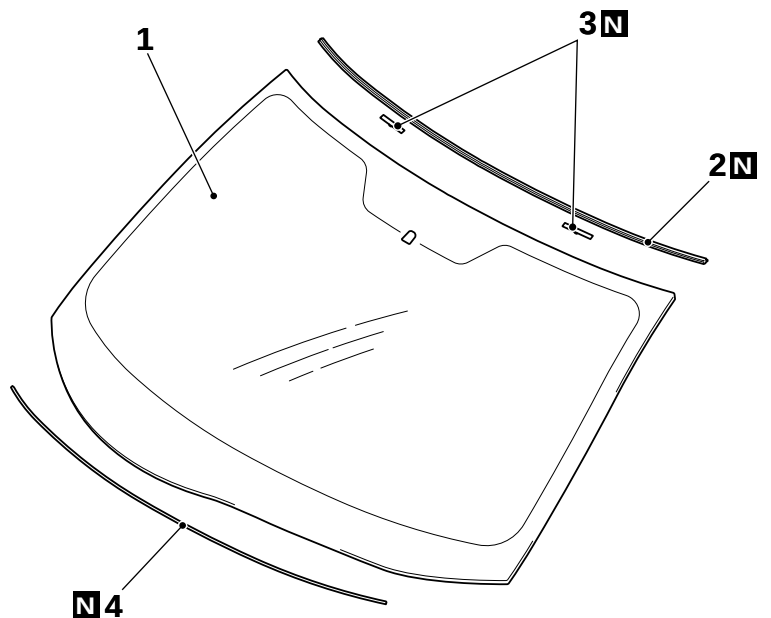
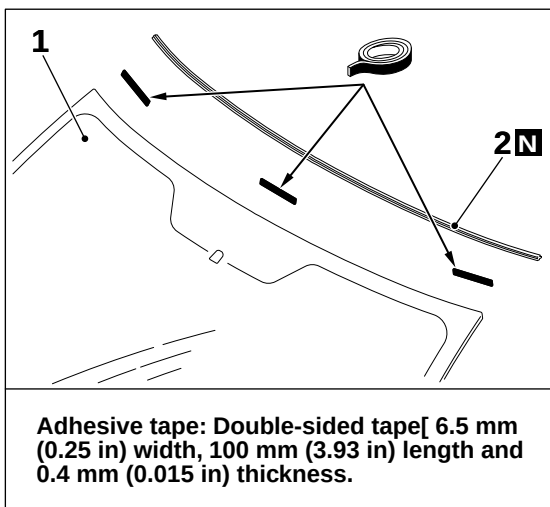
WINDSHIELD

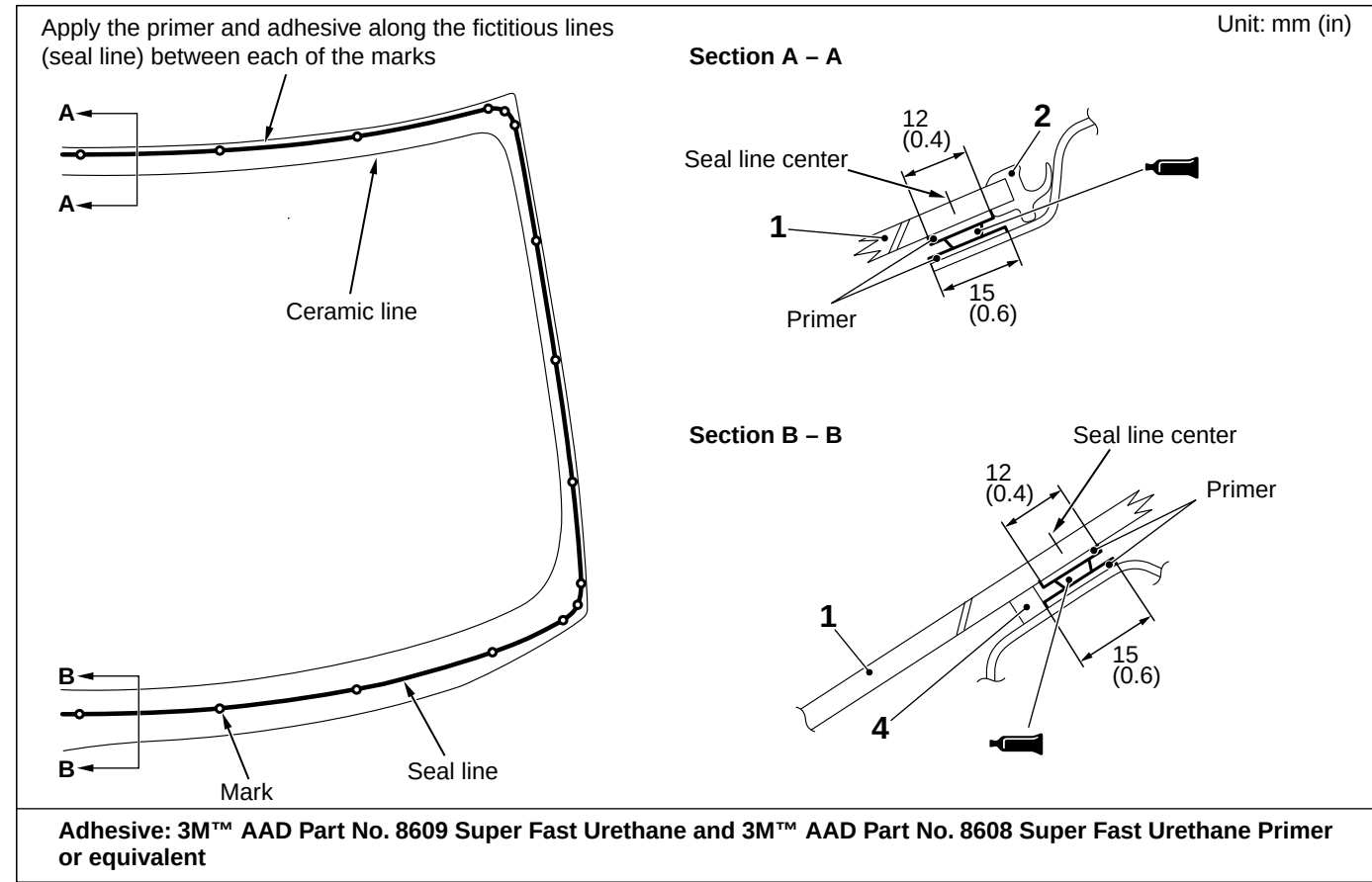
REMOVAL AND INSTALLATION

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Pre-removal and post-installation operation

- Front deck garnish removal and installation (Refer to GROUP 51B, Windshield Wiper P.51B-49).
- Roof drip molding removal and installation (Refer to GROUP 51A, Molding P.51A-8).
- Front pillar trim removal and installation (Refer to GROUP 52A, Interior Trim P.52A-10).
- Inside rear view mirror assembly removal and installation (Refer to GROUP 52A, Inside Rear View Mirror P.52A-17).





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Removal steps

- <<A>> >>B<<
1. Windshield
 2. Windshield molding
- >>A<<
3. Glass stopper
- >>A<<
4. Windshield spacer

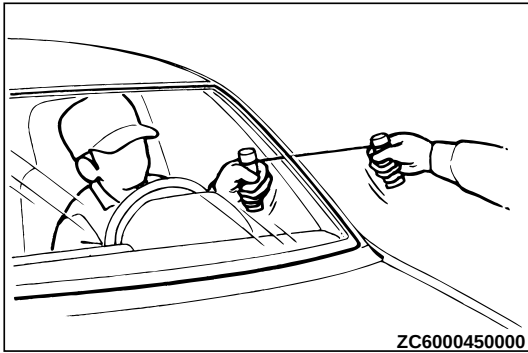
Required Special Tool:

•MB990480: Glass Holder

REMOVAL SERVICE POINT

<<A>> WINDSHIELD REMOVAL

1. To protect the body (paint surface), apply cloth tape to all body areas around the installed windshield.
2. Make mating marks on the windshield and body.



3. Using piano wire.

- (1) Using a sharp-point drill, make a hole in the windshield adhesive.
- (2) Pass the piano wire from the inside of the vehicle through the hole.

CAUTION

Do not let the piano wire touch the edge of the windshield.

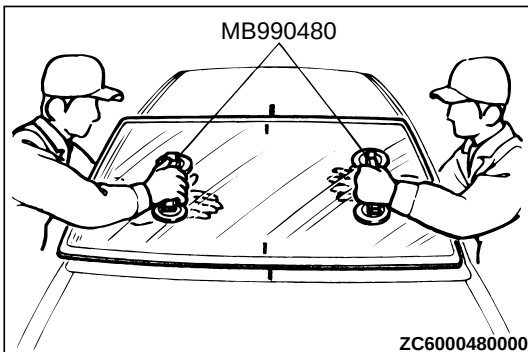
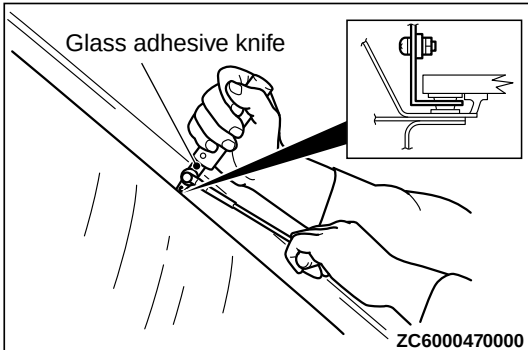
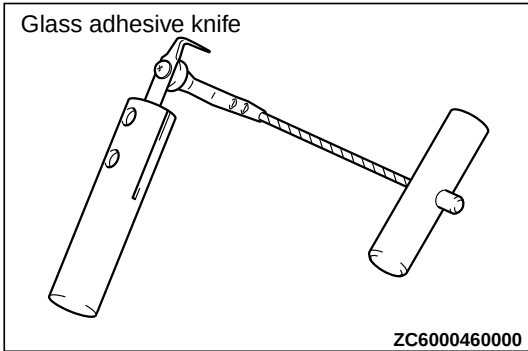
- (3) Pull the piano wire alternately from the inside and outside along the windshield to cut the adhesive.

CAUTION

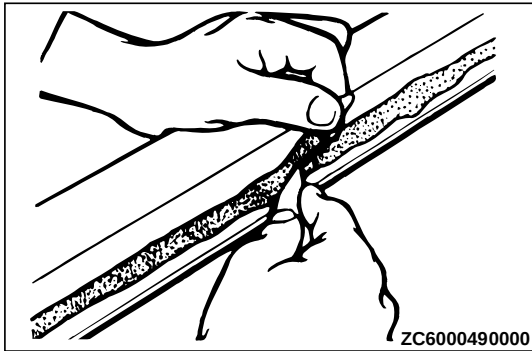
Inserting the glass adhesive knife too deeply into windshield adhesive may damage windshield.

4. Using glass adhesive knife

Keep glass adhesive knife at right angles with the windshield edge, and put the blade at windshield edge and surface. Then cut away adhesive along the windshield edge.



5. Use special tool MB990480 to remove the windshield.

**⚠ CAUTION**

- Be careful not to remove more adhesive than is necessary.
 - Be careful also not to damage the paint on the body surface with the knife. If the paint is damaged, repair the damaged area with touch-up paint.
6. Use a knife to cut away the remaining adhesive so that the thickness is within 2 mm (0.08 inch) around the entire circumference of the body flange.
 7. Finish the flange surfaces so that they are smooth.

⚠ CAUTION

Allow the cleaned area to dry for at least three minutes. Do not touch any surface that has been cleaned.

8. When reusing the windshield, remove the adhesive still adhering to the windshield, and clean with 3M™ AAD Part number 8880 or equivalent.
9. Clean the body side in the same way.

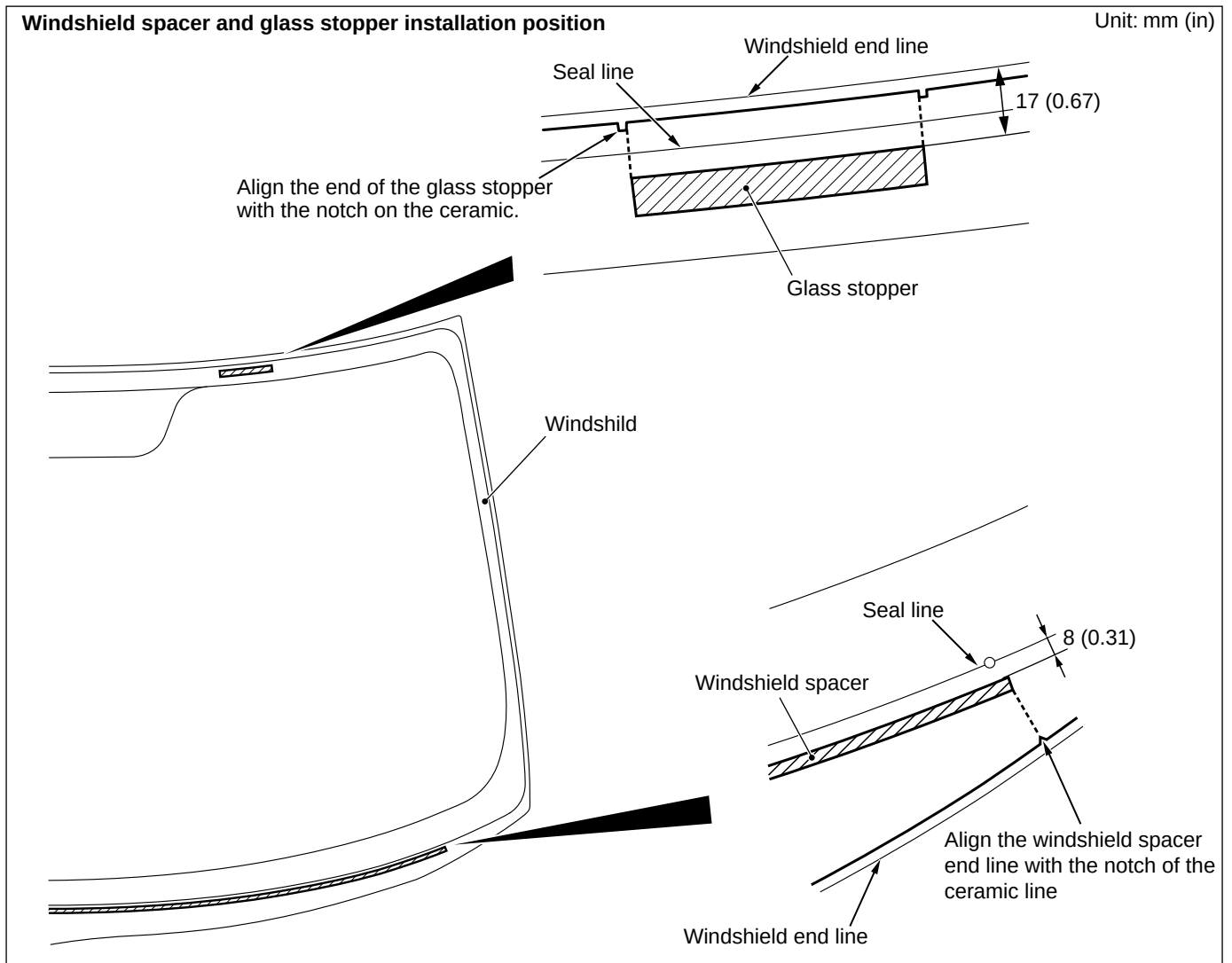
INSTALLATION SERVICE POINTS

>>A<< WINDSHIELD SPACER/GLASS STOPPER/ WINDSHIELD MOLDING INSTALLATION

⚠ CAUTION

Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use 3M™ AAD Part number 8880 or equivalent to degrease the inside and outside of the windshield and the body flanges.

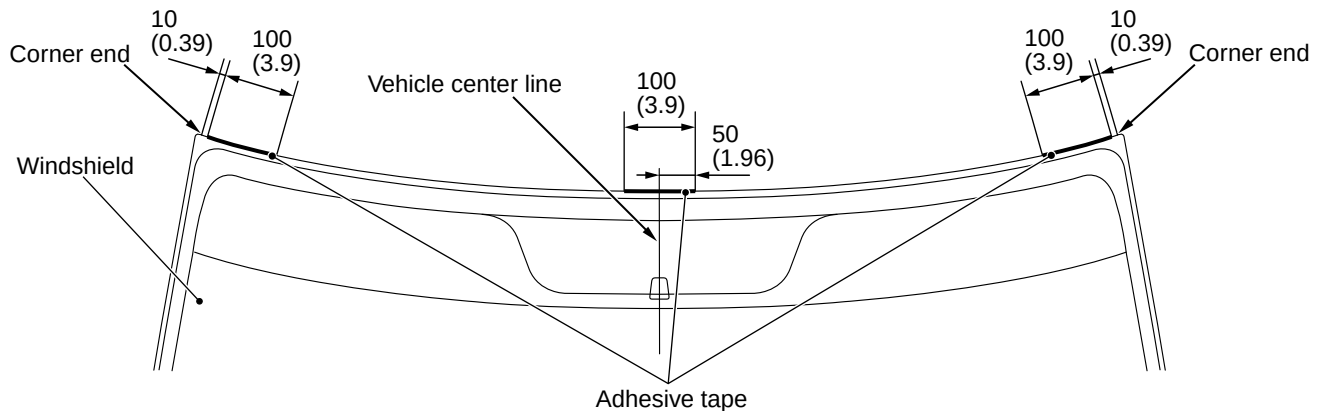


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2. Install the windshield spacer and glass stoppers to the specified positions so that there are no adrift or warped surfaces inside the windshield.

Adhesive tape installation position

Unit: mm (in)



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3. Install the adhesive tape to the windshield.
4. Install the windshield molding to the windshield.

>>B<< WINDSHIELD INSTALLATION

1. When replacing the windshield, temporarily set the windshield against the body, and place a mating mark on the windshield and body.

⚠ CAUTION

- The primer strengthens the adhesive, so be sure to apply it evenly around the entire circumference. However, a too thick application will weaken the adhesive.
- Do not touch the coated surface.
- Do not apply the primer on the remaining adhesive because of weakening the adhesive.

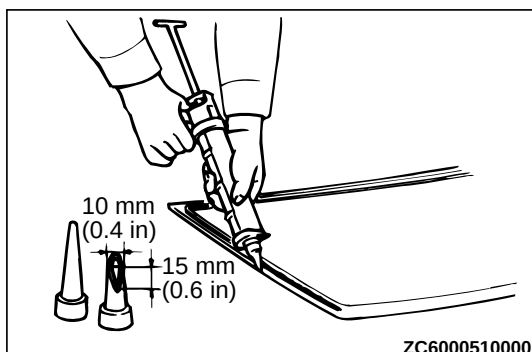
2. Soak a sponge in the primer, and apply evenly to the windshield and the body in the specified places.
3. Allow the windshield to dry for at least three minutes after applying primer.
4. Fill a sealant gun with adhesive. Then apply the adhesive evenly around the windshield within 30 minutes after applying the primer.

NOTE: Cut the tip of the sealant gun nozzle into a V shape to simplify adhesive application.

5. Align the mating marks on the windshield and the body, and lightly press the windshield evenly so that it adheres completely.
6. Use a spatula or similar tool to remove any excessive adhesive. Clean the surface with 3M™ AAD Part number 8880 or equivalent. Avoid moving the vehicle until the adhesive sets.

⚠ CAUTION

- Do not move the vehicle unless absolutely necessary.



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•When testing for water leakage, do not apply strong water pressure.

7. Wait 30 minutes or more, and then test for water leakage.

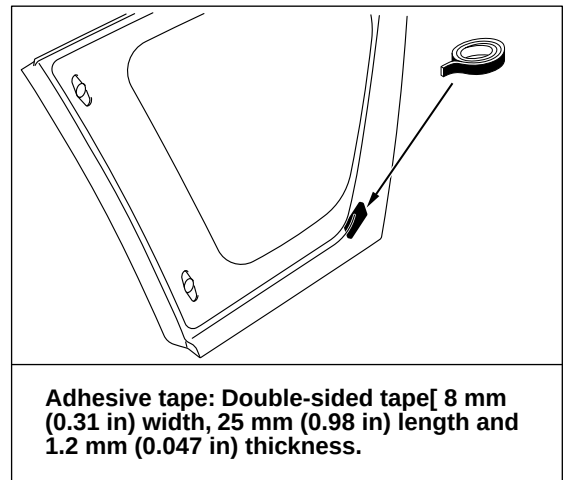
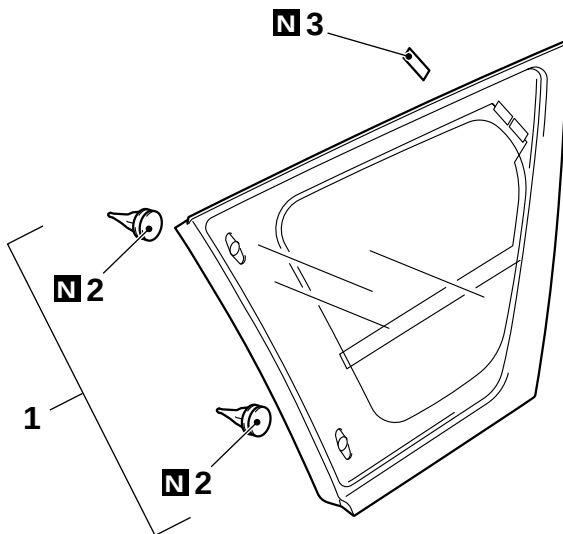
QUARTER WINDOW GLASS

REMOVAL AND INSTALLATION

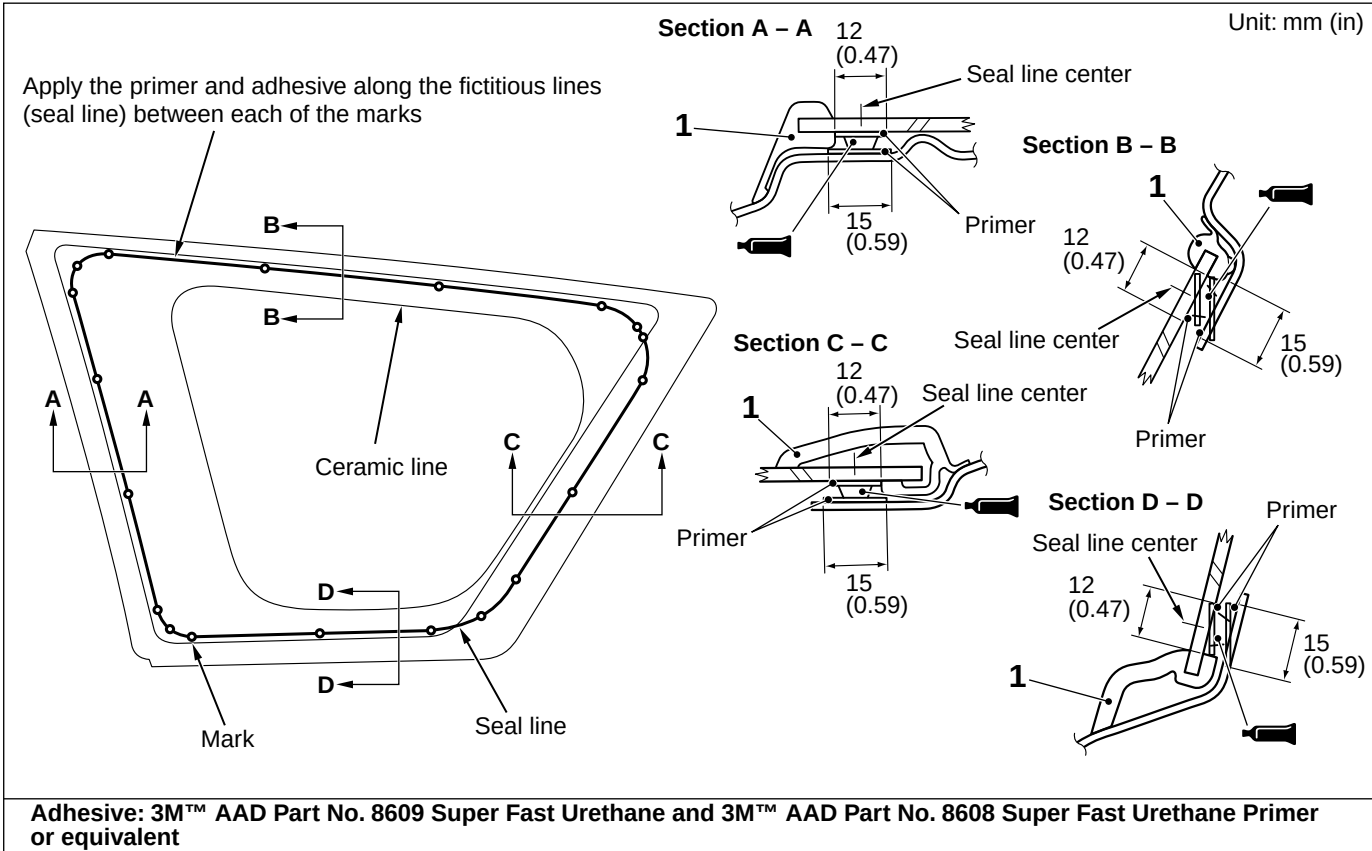
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Pre-removal and post-installation operation

- Quarter trim upper removal and installation (Refer to GROUP 52A, Interior Trim P.52A-10).



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Removal steps

- <<A>> >>B<< 1. Quarter window glass assembly
 >>A<< 2. Clip

Removal steps

- >>A<< 3. Fastener

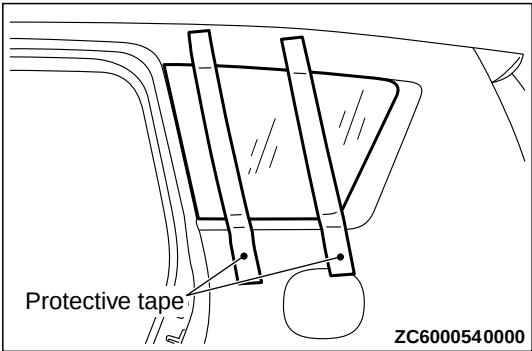
Required Special Tool:

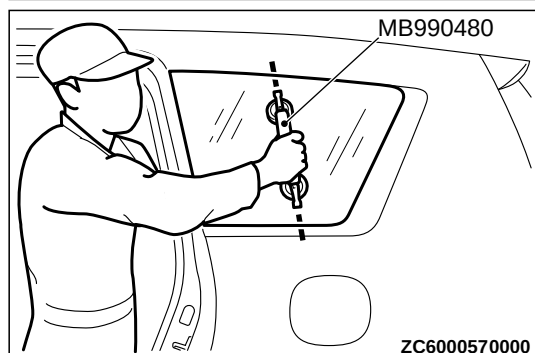
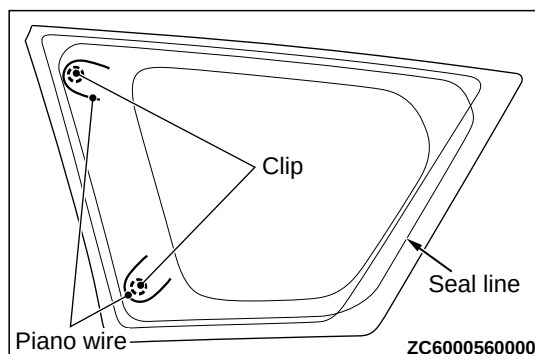
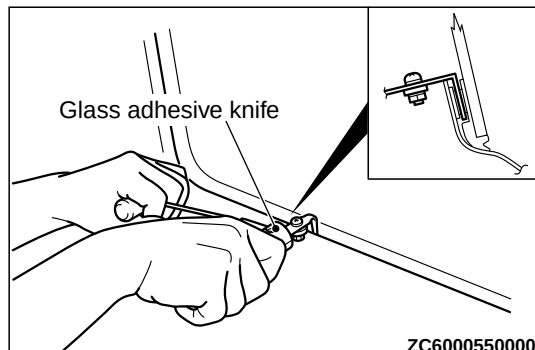
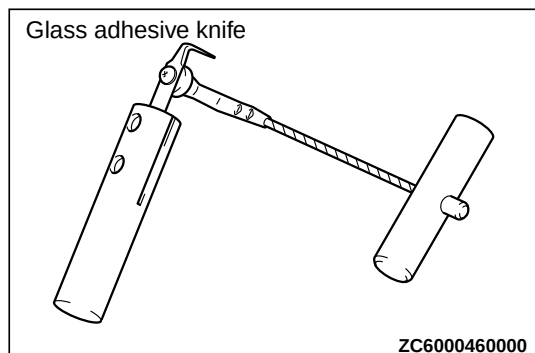
*MB990480: Glass Holder

REMOVAL SERVICE POINT

<<A>> QUARTER WINDOW GLASS ASSEMBLY REMOVAL

1. In order to protect the body (paint surface), apply the protective tape to all body areas around the installed quarter window glass assembly.
2. Stick the protective tape to avoid the quarter window glass assembly from dropping.





3. Use glass adhesive knife to cut away adhesive.

4. Working inside the vehicle, insert the tip of a windshield knife into the sealed part of the quarter window glass assembly.

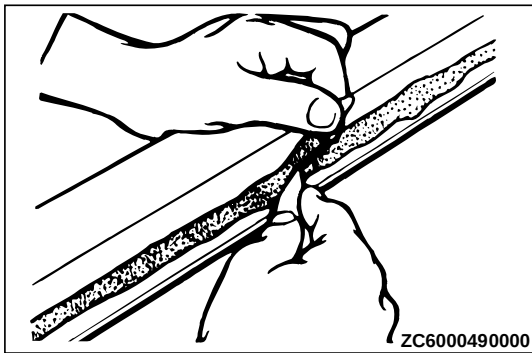
CAUTION

If you lever the windshield knife, the quarter window glass assembly may be damaged.

5. Holding the tip of the windshield knife and the body flange at right angles, align the blade of the windshield knife with the body flange, and pull the blade parallel to the body flange to separate the adhesive.

6. Use a piano wire to separate the clips.

7. Make mating marks on the quarter window glass assembly and body, and use the special tool MB990480 to remove the quarter window glass assembly.

**⚠ CAUTION**

- Be careful not to remove more adhesive than is necessary.
 - Be careful also not to damage the paint on the body surface with the knife. If the paint is damaged, repair the damaged area with touch-up paint.
8. Use a knife to cut away the remaining adhesive so that the thickness is within 2 mm (0.08 inch) around the entire circumference of the body flange.
 9. Finish the flange surfaces so that they are smooth.

⚠ CAUTION

Allow the cleaned area to dry for at least three minutes. Do not touch any surface that has been cleaned.

10. When reusing the quarter window glass, remove the adhesive still adhering to the quarter window glass, and clean with 3M™ AAD Part number 8880 or equivalent.
11. Clean the body side in the same way.

INSTALLATION SERVICE POINTS

>>A<< FASTENER/CLIP INSTALLATION

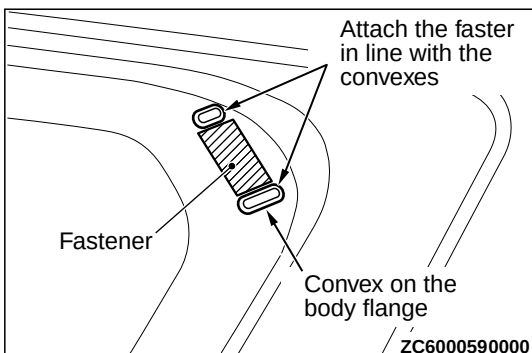
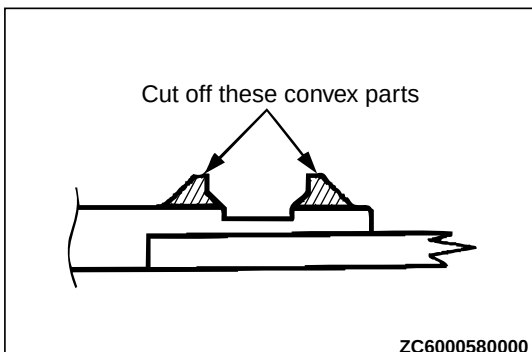
1. If the quarter window glass assembly is reused, follow the procedure below:
 - (1) Engage the clip with the body.
 - (2) Separate the convex portion of the quarter window glass assembly clip installation position.

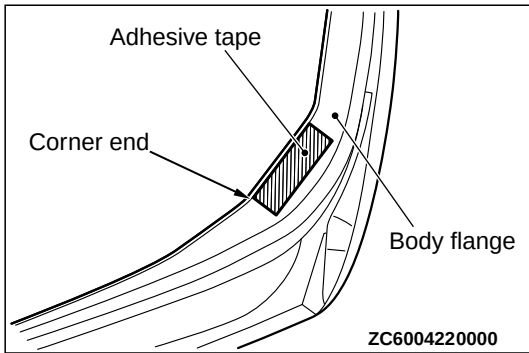
NOTE: If the quarter window glass assembly is installed without separating the convex portion of the quarter window glass assembly clip installation position, improper installation may result.

⚠ CAUTION

Before the next operation, leave the decreased parts for 3 minutes or more to dry. Do not touch the degreased parts.

2. Use white gasoline to degrease the inside circumference of the quarter window glass assembly and the body flanges.
3. Install the fasteners to the specified positions on the body flange.
4. Install the fasteners to the quarter window glass assembly at the positions which correspond to the fasteners on the body flange.





5. Install the adhesive tape to the specified positions on the body flange.

>>B<< QUARTER WINDOW GLASS ASSEMBLY INSTALLATION

⚠ CAUTION

Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use 3M™ AAD Part number 8880 or equivalent to degrease the inside and outside of the quarter window glass and the body flanges.
2. Install the quarter window glass using the same procedure as for the windshield installation (Refer to P.42Aa-15).

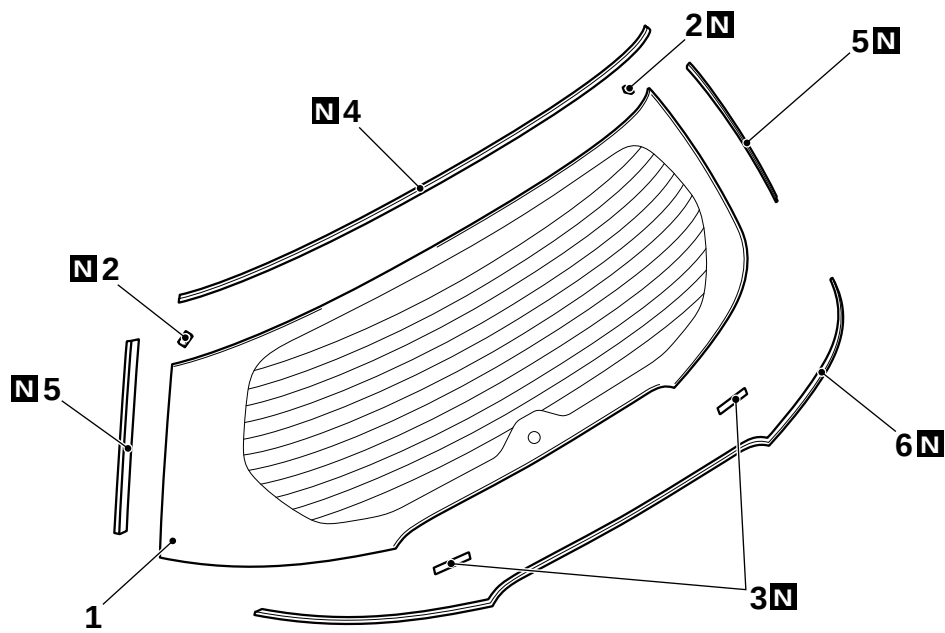
LIFTGATE WINDOW GLASS

REMOVAL AND INSTALLATION

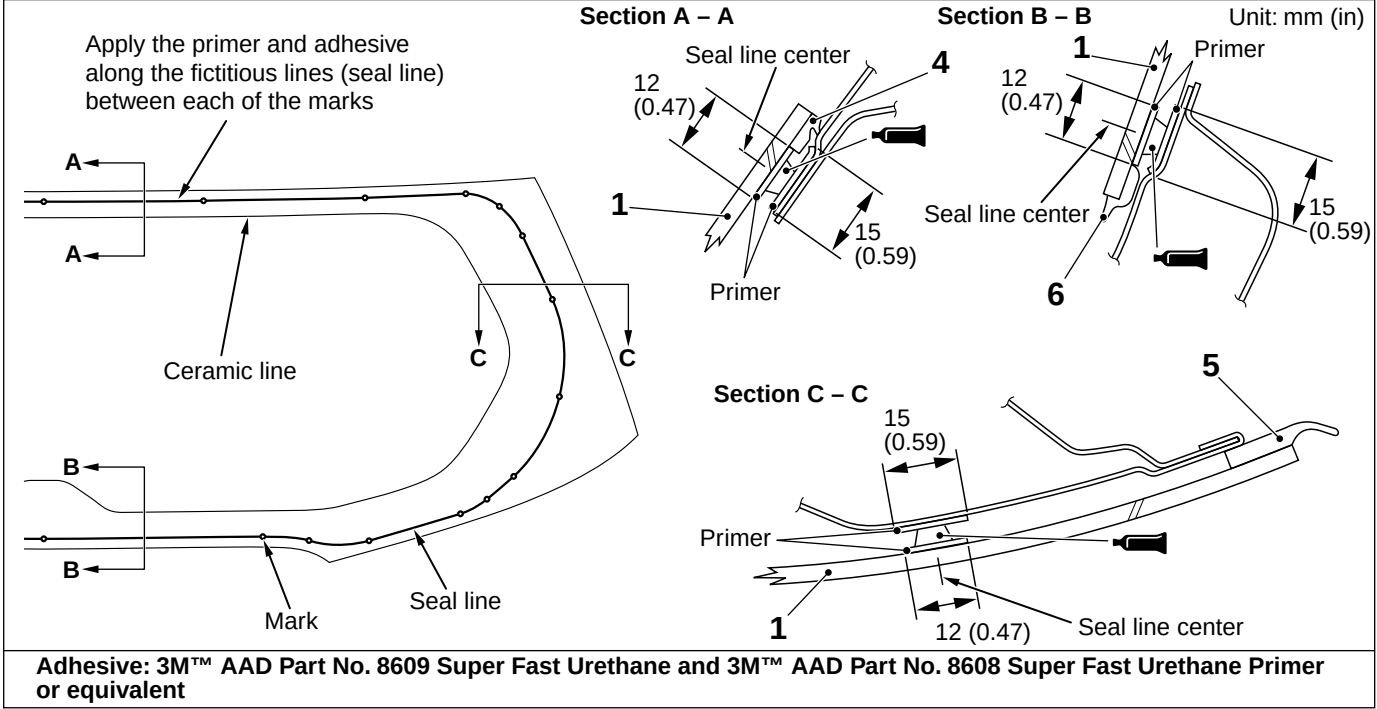
M14201000920USA0000010000

Pre-removal and post-installation operation

- Rear wiper blade and arm assembly removal and installation (Refer to GROUP 51B, Rear Wiper and Washer P.51B-57).
- Liftgate spoiler assembly removal and installation (Refer to GROUP 51A, Liftgate Spoiler P.51A-20).
- Liftgate trim removal and installation (Refer to GROUP 52A, Liftgate Trim P.52A-14).



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Removal steps

- <<A>> >>B<< · Harness connector
- >>A<< 1. Liftgate window glass
- >>A<< 2. Fastener
- >>A<< 3. Glass stopper

Removal steps

- >>A<< 4. Liftgate dam upper
- >>A<< 5. Liftgate dam side
- >>A<< 6. Liftgate dam lower

Required Special Tool:

•MB990480: Glass Holder

REMOVAL SERVICE POINT

<<A>> LIFTGATE WINDOW GLASS REMOVAL

Remove the liftgate window glass by the same procedure as for the windshield. (Refer to P.42Aa-15.)

NOTE: Use a piano wire to remove the liftgate window glass.

INSTALLATION SERVICE POINTS

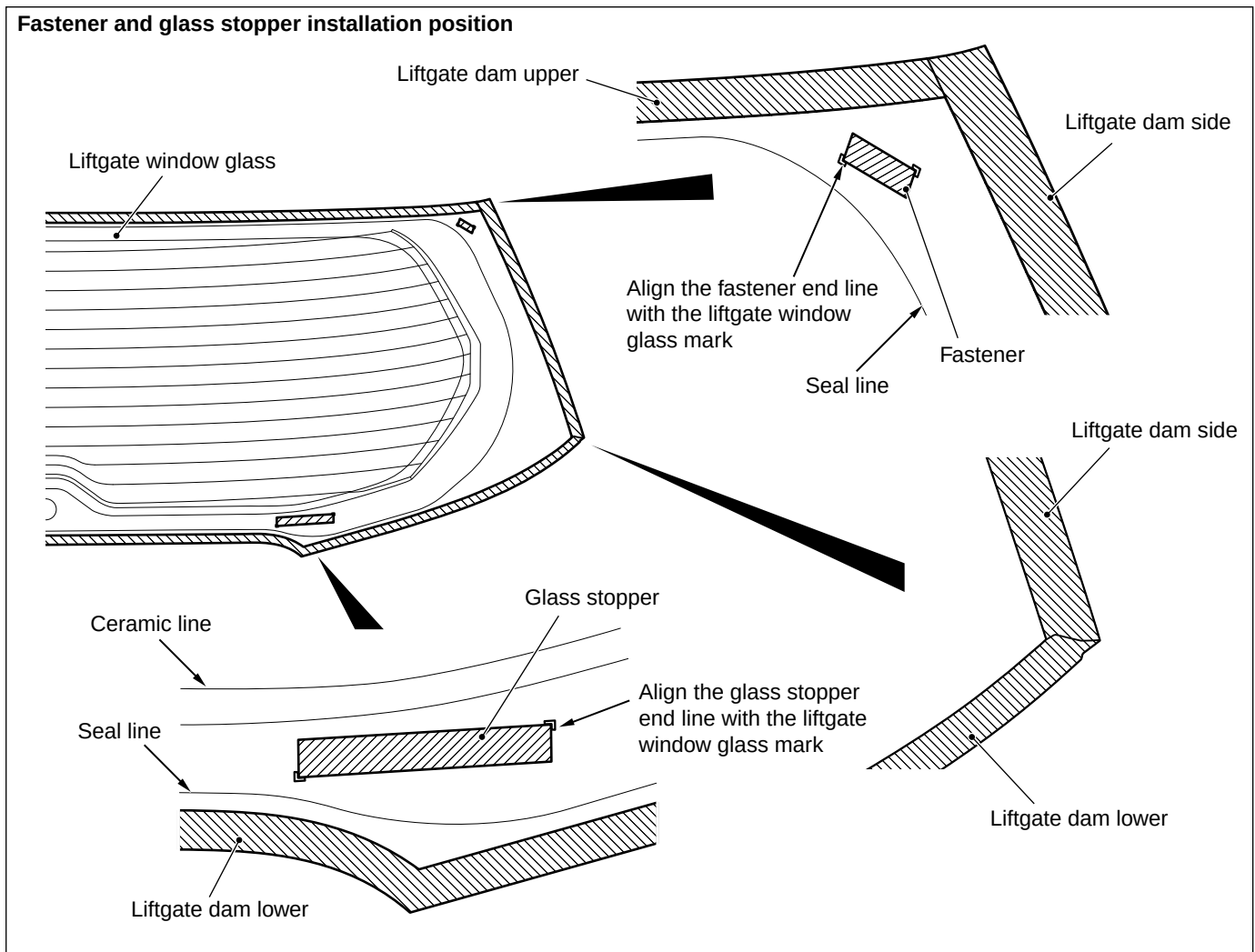
>>A<< LIFTGATE DAM LOWER/LIFTGATE DAM SIDE/ LIFTGATE DAM UPPER/GLASS STOPPER/FASTENER INSTALLATION

CAUTION

Before the next operation, leave the decreased parts for 3 minutes or more to dry. Do not touch the degreased parts.

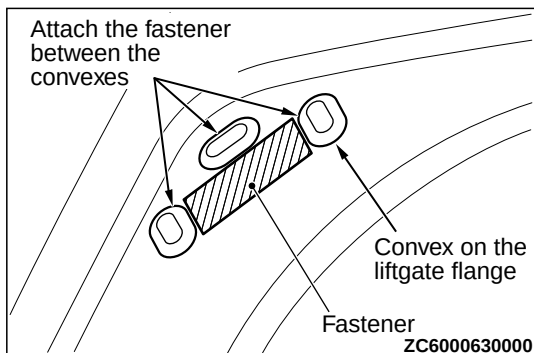
1. Use white gasoline to degrease the inside circumference of the liftgate window glass and the liftgate flanges.

Fastener and glass stopper installation position



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2. Install the liftgate dam lower, liftgate dam side, liftgate dam upper, glass stopper, and fastener to the specified position.
3. Install the fasteners to the specified positions on the liftgate flange.

**>>B<< LIFTGATE WINDOW GLASS ASSEMBLY
INSTALLATION**

1. Apply the primer and adhesive.
2. Install the liftgate window glass by the same procedure as for the windshield (Refer to P.42Aa-15).